Safety at work

Supporting:

MSMWHS200: Work safely

MSFFL3002: Establish and maintain a safe flooring technology work

environment

TLID2003: Handle dangerous goods/hazardous substances





Learner guide



INTAR Flooring Technology Project 2016

Safety at work

Learner guide



This Learner guide is part of a suite of resources developed for learners undertaking the *Certificate III in Flooring Technology* (MSF30813). Its purpose is to help apprentice floor layers, sales staff and other workers to acquire the background knowledge needed to satisfy the theoretical components of the competencies covered. It is not designed to replace the practical training necessary to develop the hands-on skills required.

E-learning version

All of the content material contained in this Learner guide is also available in an e-learning format, which has additional photos, interactive exercises and a voice-over narration of the text. The e-learning version can be viewed on the web at: www.intar.com.au





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In all cases, users should consult the original source documents before relying on any information presented in the resource. These source documents include manufacturers' installation guides, Australian Standards, codes of practice and other materials produced by specialist industry bodies and government agencies.

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Introduction

Everyone has the right to go home at the end of the working day as fit and healthy as when they arrived.

But a safe workplace doesn't just happen by accident. It takes a lot of effort from everyone in the workplace – whether you're the owner, a staff member or a worker.

In this unit, we'll look at the factors that help to keep a worksite safe. We'll start with the different types of procedures used to document 'approved' ways of carrying out a job.



We'll also examine the laws and regulations that control safety in the workplace, the process of carrying out a risk assessment, and some of the procedures used to handle hazardous substances and deal with emergencies.

This unit is designed for people who work in the flooring technology sector, including on-site installers, warehouse store persons, showroom salespeople and administrative staff. Although the specific risks you face each day may be different from those faced by others in your organisation, the general processes used to minimise risks and keep the workplace safe are much the same.

It all comes back to having a systematic approach to dealing with hazards and using approved 'low risk' techniques in all your activities.

Working through this unit

There are five sections in this unit:

- Safe work procedures
- Laws and systems
- Managing risks
- Dealing with emergencies
- Hazardous substances and dangerous goods.

Each section contains an *Overview*, an *Assignment*, and several *Lessons* which cover the content material.

Assignments

Your trainer may ask you to submit the assignments as part of your assessment evidence for the unit. You will find hard-copy templates for these assignments in the separate workbook.

Electronic 'Word' templates of the assignments are available on the website for this resource, at: www.intar.com.au

Learning activities

Each of the lessons has a learning activity at the end. The Workbook for this unit contains all of the learning activities together with spaces for written answers.

Again, you will find the learning activities on the website version, together with some interactive 'Just for fun' exercises.

Practical demonstrations

Your final assessment of competency in this unit will include various practical demonstrations. To help you get ready for these hands-on assessment activities, see the sample checklist shown in the *Practical demonstrations* section at the back of this Learner guide.

Section

Safe work procedures



Overview

Safe work procedures can be written up in a variety of ways, and range from simple checklists through to formal documents.

What they all have in common is that they provide workers with approved methods for carrying out tasks or using particular products.



There are some procedures that you'll be personally involved in, such as safe work method statements. Others will come from product suppliers, such as material safety data sheets. And there will be others still that may not exist as stand-alone documents, but will form part of your company's 'Policies and Procedures' manual, like the requirement to wear personal protective equipment.

In this section, we'll look at all of these types of procedures and discuss the effect they have on the way you do your job and the responsibilities you're given.

Completing this section



The assignment for this section is designed to test your understanding of personal protective equipment, manual handling techniques and material safety data sheets.

Have a look at the *Assignment* on page 20 to see what you'll need to do to complete it.

There are also five lessons in this section:

- Safe operating procedures
- Safe work method statements
- Personal protective equipment
- Manual handling
- Looking after your knees.

These lessons will provide you with background information relevant to the assignment.

Safe operating procedures

A safe operating procedure (SOP) is a document that sets out the approved method of operating a particular machine or carrying out a task.

In workplaces that have large static machines, SOPs are often put on a wall beside the machine to remind workers what the start-up and shut down procedures are, and what to do in the event of a malfunction or problem.



But SOPs can also be written up for hand held tools and work processes, particularly when they involve the use of personal protective equipment or special techniques to avoid injuries.

SOP layout

Although there are various ways of developing an SOP, they generally follow the same layout. The example on the next page shows an SOP for using a battery-powered circular saw. You'll notice that it's divided into the following components:



- Activity description defining the task.
- Potential hazards and safety controls listing the main hazards and how to deal with them (see Section 3 for more details on what a 'hazard' is)
- Pre-start checks providing a set of safety checks to work through before turning on the equipment.
- Operational procedure setting out the main steps involved in using the equipment safely.

Learning activity



Do you have SOPs at your workplace?

What machines or work processes do they cover?

Are there any activities you undertake at work that you believe should have an SOP but don't?

SOP: Cordless circular saw

Activity description

Covers all hand-held cordless (battery-powered) circular saws

Potential hazards and safety controls

Hazard	Control
Eye injuries	Wear safety glasses while using the saw
Hand and body injuries	Secure the material firmly before starting the saw
	Cut with a straight, even motion – do not twist the saw in the cut
	Always keep hands well clear of the blade
	Always stand to one side of the saw – not behind it
	Maintain a correct stance and cut with even motion
	Do not attempt to make cuts that are not appropriate for a hand-held saw
Back injuries	Use good lifting practices when handling materials and positioning them
Noise	Wear hearing protection when using or standing near the saw

Pre-start checks

Check that:

- Saw blade is sharp and in good condition
- 2. Guard is sound and retracts and springs back properly
- 3. Base plate is adjusted correctly for depth and angle of cut
- 4. Saw starts up and runs normally, without any unusual noises or vibrations

Operational procedure

- Secure the material to be cut so that it cannot move
- Position feet to give a comfortable balance and rest the base plate of the saw in position
- 3. Start the saw and allow it to reach full speed before commencing the cut
- 4. Push the saw smoothly and continuously through the cut
- 5. Secure any large off-cuts before they are allowed to break or snap off

Safe work method statements

A safe work method statement

(SWMS) is a formal document that lists all the tasks involved in completing a job and describes how the hazards will be controlled.

On building sites they are mandatory for 'high risk construction work'. However, on some sites all contractors are asked to complete a SWMS before they start work – including flooring installers.



In some Australian states, a **job safety analysis** (JSA) is often used to document the hazards and control measures involved in carrying out a job. This is similar in layout to the SWMS and is sometimes used interchangeably. Nonetheless, even in the states where JSAs are common, it is now a legal requirement to develop a SWMS for high risk work.

Because SWMSs are legal documents that can end up being tendered in court proceedings, they need to be signed off by everyone directly involved. This helps the contractor to prove that each worker had understood what their responsibilities were before they started a job and had agreed to follow all of its safety provisions.

The law also says that everyone who uses the SWMS needs to be 'consulted' while the document is being developed. This gives workers the chance to express their views on the risks involved in doing particular tasks and the controls put in place to reduce the risks. We'll talk more about the consultation process in the next section of this unit.

On the following two pages is a sample SWMS, based on the template provided in the 'Construction Work' Code of Practice, produced by Safe Work Australia. You can download this document from the web, as well as other template SWMSs produced by organisations such as WorkCover, industry associations and private companies. Just type 'Safe Work Method Statement' into your search engine and follow the links.

Learning activity



Do you have a safe work method statement covering the work you carry out? Does it look like the example on the next two pages? Do a comparison, and see where the differences are between your SWMS and this sample document.

Safe Work Method Statement

Organisation details			
Name	Flooring Ideas Pty Ltd	Contact	Sam Trujulio
ABN	38 111 222 333	Position	Director
Address	38 Sampson Close, Dalby Qld 4405	Phone	0403 777 777

Project details	
Project	Bob and Denise Williams, 13 Western St, Dalby Qld 4405
Activity	Lay vinyl floor covering on a concrete subfloor
Equipment	Electric grinder, roller, hand tools, vacuum cleaner
Maintenance checks	Check tools for damage or signs of excessive wear before using them Check power leads for damage' and make sure electrical inspection tags are current
Materials	Sheet vinyl floor covering, Ardex K 15 compound, Fabgrip Hi-Tac 2003 adhesive

Legislation and standards: All work is in compliance with the following legislation and standards		
Legislation	Work Health and Safety Act (2011)	
	Work Health and Safety Regulation (2011)	
	Environmental Protection Act (1994)	
Standards	AS 1884-2012: Floor coverings – Resilient sheet and tiles – Installation practices	

Activity	Hazards	Control measures
Deliver materials to site	Back injury, strained muscles, slips and falls	Use good manual handling practices Use an offsider to help carry large rolls of floor covering or other awkward items Clear walkways and access ways before moving materials Wear work boots and appropriate clothing
Grind concrete floor	Electric shock	Check power leads and plugs for damage Check that testing tags on electrical tools are up-to-date
	Hearing damage	Wear hearing protection when using grinder and when working in noisy areas

	Eye injury	Wear safety glasses when operating grinder
	Dust inhalation	Wear a dust mask when grinding and sweeping up Use a vacuum cleaner where possible to pick up dust
Mix and install K15	Dust inhalation	Wear a dust mask while mixing K15
smoothing compound	Strains and sprains	Use good manual handling practices Wear knee pads
Cut vinyl to size	Cuts to hands	Use safe knife handling and cutting techniques Maintain correct stance and positioning of materials
Apply adhesive	Muscle strains	Maintain comfortable position and controlled trowel movements Wear knee pads
	Inhalation of fumes	Ensure ventilation is adequate Use a fan where there is poor cross-draught
	Skin irritation	Use gloves when excessive skin contact is likely Wash hands and exposed skin when finished
Lay vinyl	Trips, muscle strains and back injuries	Remove all unnecessary materials and tools from area Work methodically across the floor Wear knee pads Use good manual handling techniques

Training required	
Qualifications	All installers must hold the Certificate III in Flooring Technology, or be working under the direct supervision of a person who holds this qualification
Training	All personnel on-site must hold the WorkCover White Card All personnel on-site must complete the site induction prior to starting work

Name	Position	Signature	Date
Sam Trujulio	Manager	STrajulio	25/2/13
Cyril Simons	Installer	Cyril Simons	25/2/13
John McFarlane	Installer	John McF	25/2/13
Peter Adams	Delivery driver	Poter Adams	25/2/13

Personal protective equipment

Personal protective equipment (PPE) refers to the safety gear you wear to protect particular parts of your body.

Some items, such as safety boots, are often compulsory for all people on-site. Other items are generally specified for particular jobs, such as ear muffs when using noisy equipment and knee pads when working on your knees.



Your company will have set procedures for the different items of PPE that you're required to wear. These will be specified in the safe operating procedures or safe work method statements that apply to the work you're doing.

On large building sites and in warehouses and factories, there might also be signs up on the wall or at entranceways to alert people to the PPE items required in those areas.

It's important to remember that if the company has made it a requirement to wear PPE, you have a legal obligation to do so. This means that if you get hurt and you're not wearing the necessary safety gear, you might end up being in trouble with the law, quite apart from any injuries you suffer.

Common symbols

Below are the main symbols you're likely to see on building sites and in suppliers' warehouses.



Safety helmet, or hard hat

Workers are normally required to wear a hard hat in any area where there is a danger of falling objects, or where equipment is being operated overhead.



High visibility vest

Anyone who is working near trucks, forklifts or other vehicles or machinery should wear a high visibility vest to make them as visible as possible to nearby operators.



Safety boots

Safety boots, also called steel capped boots, are needed if there is a risk of objects falling on your feet. Note that this includes sharp objects that may not necessarily be heavy.



Ear protection

If you're working in a noisy area, you should always wear ear muffs or ear plugs. Bear in mind that even if the noise isn't uncomfortably loud, it can still cause long-term hearing damage if you're subjected to it day after day over a long period of time.



Eye protection

Safety glasses should always be worn if you're doing a job that generates flying particles or dust that might get in your eyes. This includes drilling and grinding concrete and cutting timber with a hand-held power saw.



Dust mask

If you generate dust that can't be collected in an extraction system, you should wear a dust mask to protect your lungs. In the case of toxic fumes in confined spaces, you may need to wear a special respirator.

Learning activity



What items of PPE are you required to wear at work?

Write down a list of the items, and for each one briefly describe the hazards it is protecting you from.

Manual handling

Whenever you're doing work that puts a strain on your muscles or joints, you need to think about manual handling techniques and body postures.

This includes the methods you use to lift and carry materials, place floor coverings in position and work on your hands and knees.

It's worth keeping in mind that joint and muscle problems are much more likely to be caused by gradual wear and tear on your body through bad work practices than from a one-off accident.



Flooring installers are particularly prone to injuries and long-term medical conditions in two parts of their bodies – their back and their knees. Because knees can cause so much trouble for floor layers, we'll look at that separately in the next lesson. So for now, let's talk about back care.

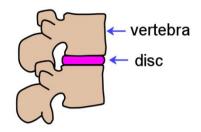
Looking after your back

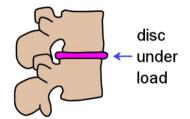


Back injury is sometimes caused by lifting a load that's too heavy, but it can also occur from pushing, pulling, or twisting while your back is under strain.

The real problem area for most people is the **lumbar region**. This is the area that allows you to bend forwards, backwards, from side to side and to twist around. To understand why the lumbar region tends to get injured, you need to know how it's constructed.

The spine is made up of a set of **vertebrae** stacked one on top of another. Between the vertebrae are **discs**, which act like shock absorbers – compressing when the spine is bearing a load, and springing back again when the load is taken away.





However, the discs can only cope with maximum pressure when your pelvis is level and your spine is in a balanced position above it. So when you bend or twist while holding a load, you're putting uneven stresses on the discs in addition to the extra weight they have to bear.

Many injuries result in fatigued muscles going into spasm, causing back pain and difficulty in standing up straight. In serious cases, a bulging disc can rupture and come into contact with a nerve in the spinal cord. Some people call this a 'slipped disc'.

So how does this affect the way you should work? The general rule is – try to avoid putting too much stress on your back when:

- bending forward
- bending sideways
- twisting
- reaching past a comfortable distance.

Here are the main steps you should follow when you need to lift and carry a large, heavy or awkward object.

- 1. **Size up the load** and decide whether you'll need help to lift or move it.
- 2. **Check the path** you will be taking to make sure there are no obstacles in the way.
- 3. Place your feet firmly on the ground and put your body in a balanced position.
- 4. **Bend your knees** to get down to the load, and keep your back as straight as possible.
- 5. **Use your legs** to do the lifting as you stand up straight.
- 6. **Keep the load close** to your body while you're carrying it.

To put the object down again, use the same procedure as for picking it up – keep your body well balanced and use your legs, not your back. Also remember that while your joints and muscles are under strain, you should avoid twisting your back.



If you need to change direction while you're picking up, carrying or putting down a load, swivel on your feet so that your whole body moves in the same direction.

Carrying a roll



When you're lifting and carrying a roll of carpet, the basic principles are all the same – keep your back as straight as possible and your body in a balanced position.

However, this time you should support the middle of the roll on your shoulder, as shown in the drawing at left.

If the roll is long or heavy, or if you need to manoeuvre it around awkward hallways or up stairs, it's best to get an offsider to help.

But remember, if you're lifting and carrying carpet with an offsider, good communication is vitally important. You both need to work in unison and know exactly what the other person is about to do.

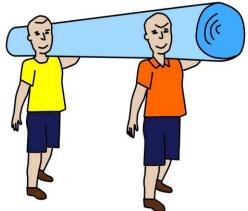
Carrying a roll with two people

Here are some hints on how to carry a roll of carpet with another person.

1. Check that your offsider doesn't have any back or muscle injuries that might affect the work you're about to do.

5. If at any time you're not comfortable or the carpet is too heavy, call out 'Stop' and do the '1, 2, 3, drop' procedure together. Don't let go of your end unexpectedly,

- 2. Talk through the process. State which side you are going to stand on, what path you'll take, where you're going to put it, and how you'll deal with any obstacles or corners on the way.
- 3. Lift the carpet together. You might even want to lift on the count of three: '1, 2, 3, lift.'
- 4. When you get to the destination, count: 1, 2, 3, drop', and both tilt your shoulders at the same time to let the carpet roll off and drop to the floor.



because this will jar the other person.

Learning activity



Do you know any flooring installers who have suffered a back injury or developed long-term problems in their joints or muscles?

What was the problem, and what caused it?

What steps would you take to avoid this problem in the future?

Looking after your knees

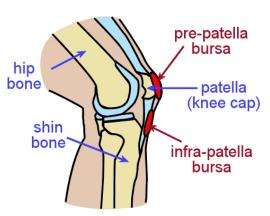
It's a basic fact that flooring installation occurs at floor level, so you're going to spend a lot of time on your knees.

The problem is that although knees are very good at carrying the body's weight when you're upright, they not designed to bear a lot of weight when you're moving around in a kneeling position.

One of the medical conditions that a floor layer can develop is **kneecap bursitis**. This is caused by repeated pressure on the kneecap, which inflames a small sac called the prepatella bursa.



There are several other bursas in the knee, including the infra-patella bursa, that can also become inflamed if you spend a lot of time working on your knees.



When a bursa is operating normally, it holds a few drops of fluid which lubricate the movement between the bones and tendons. But if the joint is put under too much pressure or strain, it tends to collect excess fluid and swells up, sometimes quite dramatically.

Bursitis makes the knee very painful to move. In serious cases it can also become infected, which may require surgical cleaning.

Long term abuse of your knees eventually wears out the surfaces of the joints between the bones, causing arthritis.

The simplest treatment for a mild case of bursitis is to rest your knee and put ice on it. In more serious cases the bursa may need to be drained with a needle. If the pain and swelling become chronic, the bursa might have to be removed through surgery.

The easiest way to avoid knee problems is to take care of them while you're working. You can do this by wearing knee pads whenever you're working on your knees, and giving your legs a break by periodically by standing up, stretching and walking around.

Knee pads

There are lots of different knee pads on the market, ranging from cheap mass-produced products to high quality custom-fitted models.

Don't wait until you're nursing an injury before you start to wear knee pads! You should put them on whenever you're going to be working on your knees. It goes without saying that if you look after your knees while they're still healthy, you'll be able to keep them that way for many years.



Stretches and exercises

Keeping the muscles around your knees strong and flexible will help you to reduce the chance of an injury. Below are some simple exercises you can do every day.

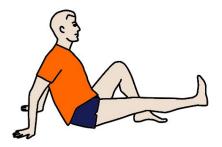
Note that if any these exercises hurt, you should see a doctor before continuing with them. Pain might indicate that you've already done some damage to your knees.



1. Keep your knees together and your back straight. Pull one foot up towards your backside and hold for six seconds.

Make sure the foot points straight behind your body, not to one side.

Do this exercise several times. Then do the same for the other leg.



2. Sit on the floor with one leg outstretched and the other leg bent. Raise the outstretched leg about 200 mm off the floor.

Point the toes towards your head and hold for six seconds.

Do this exercise several times. Then do the same for the other leg.



3. Sit on a chair or box to support your legs above the knee. Raise one leg until it's fully stretched out, with your foot flexed back towards your head. Hold for six seconds.

Then lower the leg about 30 degrees with the foot still flexed and hold for another six seconds.

Do this exercise several times. Then do the same for the other leg.

Reference

The above exercises are adapted from those shown in an article called 'Preventing job-site knee injuries' written by Steven Bond, an orthopaedic surgeon. The article appears in the members' area of the Fine Homebuilding website. To see the full article you will need to join as a member, but you can access lots of other articles and information pages on the website by going to:

http://www.finehomebuilding.com/

Learning activity



Do you have your own knee pads? If so, what brand are they? Are they comfortable to wear, and do they stay in place while you're working?

If you haven't yet bought your own pair of knee pads, do a search on the web to see what brands and models are available. Choose a suitable one for your needs. Write down the brand, price and a brief description of the design.

Share your answers with your trainer and other learners in your group.

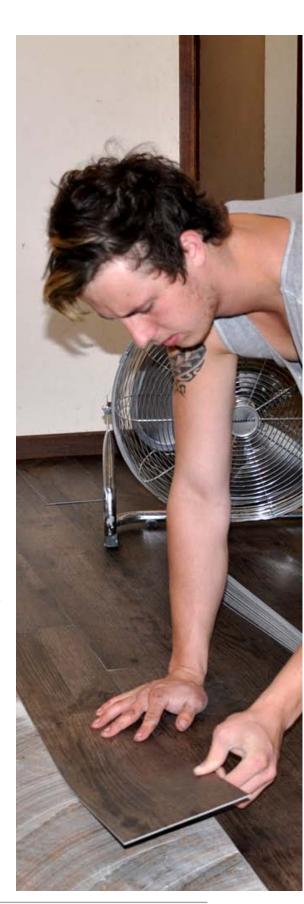
Assignment 1

Go to the Workbook for this unit to write your answers to the questions shown below. If you prefer to answer the questions electronically, go to the website version and download the Word document template for this assignment.

- 1. What items of PPE are you required to wear at work? Put the PPE into the following three categories and describe the purpose of each item.
 - General items of PPE to be worn in all areas of the workplace
 - Specific items of PPE to be worn in particular areas of the workplace
 - Specific items of PPE to be worn while doing certain types of jobs or operating particular machines
- 2. What is the difference between an SOP and an SWMS? In your answer, explain what the abbreviations stand for, and what the purpose of each document is.
- 3. Name two types of manual handling injury you could suffer doing the activities you typically carry out each day. For each injury, describe some good manual handling practices you could use to reduce the risk of it occurring.

Section

Laws and systems



Overview

Most companies spend a lot of time and money keeping their Work Health and Safety (WHS) system up-to-date, so that it stays compliant with changing legislation, codes of practice and insurance company requirements.

But the bottom line can always be summed up in the basic question:

Is the system making the workplace safer?



If the answer is 'Yes', then your safety system is working. Not that this means you can relax and take it for granted. An effective system is only effective while everyone continues to apply its policies to their daily activities.

If the answer is 'No', then you've got a problem on your hands. No-one likes filling out forms if they think it's pointless. And people soon lose the motivation to follow strict procedures if they don't see any benefit in it.

In this section, we'll look at the legislation that underlies safety in the workplace, and the administrative system that turns these laws into workplace practices.

Completing this section



The assignment for this section will ask you to describe your own role in workplace safety and the consultation process, and identify the laws that apply to your state or territory. Have a look at the *Assignment* on page 33 to see what you'll need to do to complete it.

There are also four lessons in this section:

- Laws and regulations
- Rights and responsibilities
- Consulting with workers
- WHS management systems.

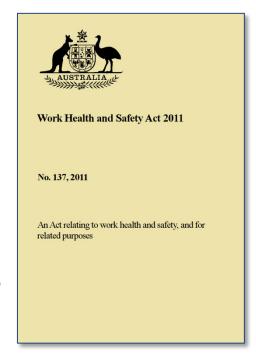
These lessons will provide you with background information that will help you with the assignment.

Laws and regulations

All states and territories in Australia have laws that cover workplace safety. Although the laws have always been very similar, until recently they were developed separately by each jurisdiction and given titles like the Occupational Health and Safety Act or Workplace Health and Safety Act.

Each of these Acts has a set of legally-binding *Regulations*, which expands on particular aspects of the Act and provides details on how it should be implemented.

Over the last couple of years, the states and territories have been working towards 'harmonising' their laws – that is, aligning them to a set of new 'model' laws developed by the Federal Government.



Along with this new *Work Health and Safety Act* are model *Regulations* and *Codes of Practice*. These documents have been developed by Safe Work Australia, the new government body created to oversee the harmonisation process.

It was hoped that by the end of 2012 all states and territories would have adopted the new Act and Regulations. However, it's turned out that Victoria and Western Australia have decided to remain with their existing laws, for the time being at least, while they consider how they will proceed.

Changes in the WHS Act and Regulations

In practice, the new Act and Regulations are much the same as the previous statebased laws. The purpose of these national laws was not to make a whole lot of changes, but to bring all the little differences between the jurisdictions into line. This is especially helpful for people who work interstate and companies that have a national coverage.

One obvious difference between the new WHS Act and the old state-based Acts is the terminology used to describe 'employers' and 'employees'. Because there are so many ways of working under the direction of a 'boss', the person in charge of an operation is no longer called the 'employer'. They are now a 'person conducting a business or undertaking', or **PCBU**.

The term 'employee' is also no longer used, and anyone who carries out work for a PCBU is now simply called a **worker**. This change was needed so it could include volunteers, students, subcontractors and anyone else who works for another party, whether they're technically 'employed' by them or not.

Learning activity



Which Act applies to your state or territory? Write down its full title, including the date it was passed by the state or territory government.

If you're not sure which Act is currently in place, go to the Safe Work Australia website to see the latest update on the harmonisation process, at:

http://www.safeworkaustralia.gov.au/sites/swa/model-whs-laws/pages/jurisdictional-progress-whs-laws

On the same website, you'll see a list of 'model' Codes of Practice at:

http://www.safeworkaustralia.gov.au/sites/swa/model-whs-laws/model-cop/pages/model-cop

Which of these codes relate to the sort of work you do? Write down their titles.

Follow the links to the codes that interest you most and have a look at the work practices they describe.

Rights and responsibilities

In general, the rights and responsibilities of all people in the workplace are defined in the *WHS Act* or *OHS Act* that applies to that state or territory, and the Regulations that go with the Act.

Whichever laws are in place, they all say that everyone has a **duty of care** to ensure that their actions don't endanger others.

Everyone is also required to report any hazards they notice in the workplace, so that steps can be taken to minimise the risk of an injury or illness occurring.



As well as these general responsibilities there are specific responsibilities relating to each level of employment, as shown below.

Specific responsibilities

Directors are responsible for:

- ensuring that the company's WHS policies are effective in keeping the workplace safe
- ensuring that the company's activities comply with all WHS legislation.

Managers are responsible for:

- developing and implementing safe work policies and procedures
- consulting with the workforce on WHS issues
- distributing all relevant information to employees.

Supervisors are responsible for:

- supervising the performance of workers
- ensuring that workers are properly trained
- carrying out regular safety inspections
- correcting unsafe work practices and disciplining workers who disregard WHS policies.







Workers are responsible for:

- taking care of the health and safety of themselves and others who may be affected by their actions
- following safe operating procedures and other safety directions from management
- reporting hazards or unsafe work practices to their supervisor
- reporting any injuries to their supervisor
- cooperating in health and safety programs.



Rights



The laws also give workers certain rights. For example, workers have the right to raise genuine safety issues with their supervisor or manager and have their concerns taken seriously.

They're also protected from discrimination if they report a hazard or unsafe work practice.

Safety officers and WHS committee members are also protected from discrimination as they carry out the duties relating to that position, such as doing site inspections or investigating the causes of accidents.

Learning activity



What are your responsibilities for safety in your own workplace? Use the dot point lists shown above as a guide, and include any extra responsibilities that apply to your particular job role.

Write out your own list and compare it with the responsibilities of other learners in your group.

Consulting with workers

Experienced workers generally have a very good idea of where the hazards are in the work they do. They're also likely to feel a lot more inclined to put new work methods into practice if they've had a hand in developing them.

This is why consultation between managers and workers is essential for any WHS system to work properly. It's also a requirement under the law.



Managers are required to consult with their workers whenever:

- issues arise that might affect the health or safety of workers
- risk assessments are undertaken
- new measures are put in place to control risks
- new work or safety procedures are introduced
- decisions are made about workers' facilities
- changes are made to the workplace, equipment or systems of work that may affect safety and welfare.

Methods for consulting with employees

Depending on the size of the workplace, there are various ways a business can consult with its workers.

Large organisations generally have a **safety committee** that meets regularly and has members representing management and the workforce. Formal minutes are taken at each meeting, and particular members are given duties to carry out in the workplace, which are reported back to the committee when completed.



Companies also conduct regular **toolbox meetings** with workers.

These are generally organised by the supervisor in each section of the workplace, and minutes are taken of the points discussed. A toolbox meeting allows workers to raise safety concerns or report hazards. It also lets the supervisor pass on WHS information, or discuss new procedures that are being introduced.

Regardless of the size of the workforce, every business is required to have arrangements in place to allow the free flow of information between management and workers. In the case of a very small business, this may simply involve you speaking directly to your boss.

But whatever the arrangements are, documentary records must be kept to show that consultation is occurring properly, and workers views are being taken into account when the boss makes decisions about workplace health and safety.

Learning activity



Describe your input into 'workplace consultation' in relation to safety.

If you had a concern about a safety issue, who would you report it to? What would happen then?

WHS management systems

If your company's WHS system has turned into a big paper shuffling exercise, then it's not doing the job it's supposed to.

A good system doesn't need a lot of fancy documents, it just needs a user-friendly set of policies, procedures, and checklists – to help encourage everyone to keep the records up-to-date, and most importantly, put the safety procedures into action.



This is where a **WHS management system** comes into play.

The WHS management system allows a company to integrate its safety policies and procedures into all of its activities, and record the effort it is making to handle safety issues. This not only provides evidence that the company is complying with WorkCover requirements, it also gives the directors a sound picture of how well everything is working.

Set out below are some typical documents that a company might keep in its WHS management system.

SOPs and MSDSs

- Safe Operating Procedures: showing the safe operating procedures for workplace machines and processes.
- Materials Safety Data Sheets: showing the properties and correct handling procedures for all hazardous substances kept on-site.

Risk assessments and work method statements

- Risk Assessment: completed before starting a new job or commissioning a new machine.
- Safe Work Method Statements: completed by subcontractors carrying out installation work.
- Incident Report: completed after an incident involving property damage or injury.

Registers and log books

- Injuries Register: recording all workplace injuries sustained by employees.
- Hazardous Substances Register. listing all hazardous substances kept on site.
- Plant and Equipment Register: showing the servicing and maintenance schedule for all machines.
- Safety Hazard Log: used by employees to record potential safety hazards or near misses.
- *Training register.* showing the safety-related training undertaken by employees and any accreditations received.

Workplace safety inspections

- Site Inspection Checklist: used to identify hazards around the site.
- Forklift Pre-start Inspection Checklist: completed by the forklift driver each day.
- Delivery Truck Pre-start Inspection Checklist: completed by the truck driver each day.

Minutes of meetings

- Toolbox Minutes: recorded by the supervisor at the regular Toolbox meetings.
- Safety Committee Minutes: recorded by the secretary at the regular safety committee meetings.

Return to Work documents

Return to Work Plan: for injured workers returning to work on 'suitable duties'.

Forms

- Contractor Insurance Form: completed by contractors prior to carrying out work.
- Workers Compensation Claim Form: completed by injured workers when lodging workers compensation claims.
- WorkCover Accident Report Form: for reporting serious accidents or incidents to WorkCover.

Safety Induction manuals

 Induction Manual for Employees: issued to new employees at the commencement of their employment. Induction Manual for Subcontractors: issued to contract tradespersons who come on-site.

Policies and Procedures manuals

- WHS Policies and Procedures Manual: setting out the company's safety policies and procedures.
- Emergency Procedures Manual: setting out the procedures for dealing with emergencies.

Learning activity



As you can see, there's a wide range of documents that might be included in a company's WHS system.

If the business you work for is very small, it may not use all of these documents, or it may combine some of them so that the one document has several functions.

Which of these documents do you use in your workplace?

Are there any other safety-related documents you use that are not listed above? What are they, and what is their purpose?

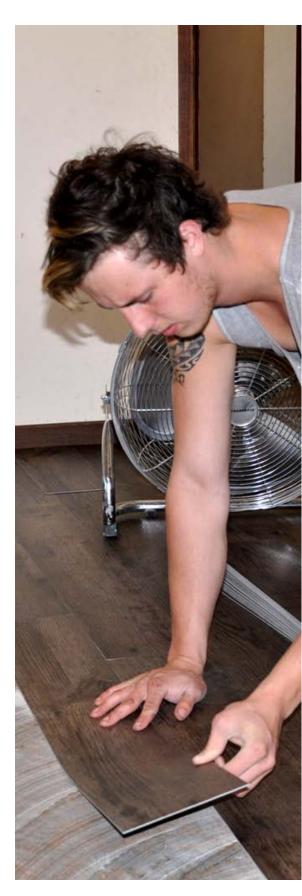
Assignment 2

Go to the Workbook for this unit to write your answers to the questions shown below. If you prefer to answer the questions electronically, go to the website version and download the Word document template for this assignment.

- 1. What is the title of the Act of Parliament relating to workplace safety in your state or territory? What is the title of the Regulation that accompanies the Act?
- 2. Describe your input into 'workplace consultation' in relation to safety. How do you make your views known to management, and how do you report safety concerns or hazards?
- 3. State your job role and describe the responsibilities you have for maintaining a safe workplace. Include all general responsibilities and any specific duties, such as carrying out workplace inspections, risk assessments, etc.

Section 3

Managing risks



Overview

Risk management is all about identifying hazards and minimising the risk of them causing an illness or injury.

The most effective way to identify hazards and decide on what action that should be taken is to carry out a **risk** assessment.

There are three basic steps involved in carrying out a risk assessment:

- 1. **identify** the hazards
- 2. assess the risks
- 3. **control** the risks.



In this section, we'll look in detail at the three-step process of carrying out a risk assessment.

Completing this section



The assignment for this section is a risk assessment exercise that you will need to undertake in an area of your workplace.

Have a look at the *Assignment* on page 44 to see what you'll need to do to complete it.

There are four lessons for this section:

- Identifying hazards
- Assessing risks
- Controlling risks.

These lessons will provide you with background information that will help you with the assignment.

Identifying hazards

A **hazard** is anything that might harm the health or safety of someone.

Depending on where you're working, it could include airborne dust, sharp blades, obstacles, electrical currents, vehicles, noise, chemical fumes, or anything else that might cause an injury or illness.

The most obvious way to identify hazards is to go out into the workplace and look for them. But there are other methods of finding potential hazards.



Here are the most common methods used to identify hazards:

- carry out a workplace inspection
- talk to other workers
- check injury records
- check the 'safety hazard log book'
- get expert advice from an industry consultant
- review the code of practice.

Learning activity



To be effective at identifying hazards, you need to know what sorts of injuries tend to be associated with particular types of work.

Have a look at the statistics table on the following page to see what the most common injuries are in manufacturing industries, and the main causes of those injuries.

Have you or your work mates ever suffered from any of these injuries? Think about the causes and any changes made afterwards to the way the job was done. Did these changes reduce the chance of the injury happening again?

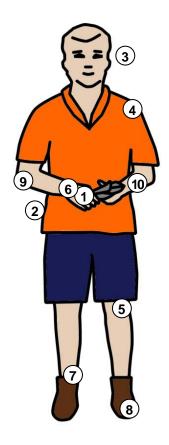


Table of injury statistics

No.	% total injuries	Body part	Injuries
1	24%	Hand and fingers	Lacerations and open wounds
2	16%	Back	Sprains and strains from bending, lifting or carrying
3	11%	Eye	Fragments in eyes from grinding or welding
4	7%	Shoulder	Sprains and strains from repeatedly lifting or moving things
5	5%	Knee	Sprains and strains from kneeling, crouching or twisting
6	5%	Wrist	Sprains and strains from repeatedly lifting or moving things
7	3%	Ankle	Sprains and strains from tripping or falling over
8	3%	Foot and toes	Bruising and crushing from falling or dropping objects
9	3%	Elbow	Sprains and strains from repeatedly doing the same thing
10	3%	Forearm	Wounds from using knives
Adapted fi	Adapted from Injury statistics for manufacturing (2008) from Queensland Worksafe: www.worksafe.qld.gov.au		

Assessing risks

Once the hazards have been identified, they can be given a risk rating, depending on how urgently they need to be addressed.

Below is a typical **risk matrix** to rate the likelihood of an accident occurring and the seriousness of the harm that might result.

This allows a priority rating to be put against each of the hazards identified, so that the most serious ones can be dealt with first.



Risk Matrix	Likely Could happen frequently	Moderate Could happen occasionally	Unlikely May occur, but only in exceptional circumstances
High level of harm Death, permanent disability, major structural failure or damage	1	1	2
Medium level of harm Temporary disability, minor structural failure or damage	1	2	3
Low level of harm First aid required	2	3	3

(Adapted from the 'OHSE Risk Matrix' developed by WorkCover for its 'SubbyPack')

Let's take a couple of examples to see how you can use the risk matrix to rate the seriousness of a hazard and decide on the best course of action to take.

1. Hazard in the warehouse

There is a large pothole near the entranceway to the warehouse. The forklift truck could tilt to one side if its tyre went into the hole, which would destabilise the load and may even cause the forklift to fall sideways. This could happen any time, and if it did, might result in someone being seriously injured and cause major damage to the forklift.

When you go to the risk matrix, you would choose 'likely' (column 1) and 'high level of harm' (row 1). This is a risk rating of 1 – the highest level – so the problem needs to be dealt with urgently.

In practice, you would immediately isolate the area with barrier boards or witches hats and then get the pot hole filled in as soon as possible.

2. Hazard out on-site

An installer needs to apply a levelling compound to a concrete subfloor. He knows that when the cement-based compound gets on his hands it causes his skin to dry out, and repeated contact results in dermatitis. The last time he developed dermatitis, he had to go to the doctor and get a prescription for a medicated hand cream.

Although he uses tools to mix and apply the patching compound, there is still a 'moderate' chance (column 2) he could get it on his skin, which would result in a 'low level of harm' (row 3). Therefore, the risk rating is 3.

In practice, the installer would wear a pair of gloves while he's mixing and applying a patching compound, especially if he needs to push any of the wet mix into the holes or cracks by hand.

Learning activity



See if you can come up with an example of a potential safety hazard for each of the three risk ratings – 1, 2 and 3. Use examples from your own workplace or the on-site jobs you go to.

Write down the nature of the hazard, as well as your reasoning for why you have given it that risk rating.

Share your answers with your trainer and other learners in your group.

Controlling risks

Most hazards can be controlled in a variety of ways. Obviously, the best control would be to eliminate it completely. But that isn't always possible.

So the most practical process for deciding on how to address a hazard is to find the best solution from the 'hierarchy of controls'.

It's called a hierarchy because you start at the top of the list – removing the hazard from the workplace – and work progressively down to the bottom –



accepting that the hazard must remain and providing personal protective equipment.

Hierarchy of controls

Below is the order you should work through to find the control that is most appropriate. In many cases, you may find that more than one control is necessary. For example, training might be used as one of the controls with most hazards.

- 1. Eliminate the risk, such as through removing the dangerous machine or situation, or changing the way the job is done.
- 2. *Substitute* the hazardous machine or process with a safer one.
- 3. Engineer a solution to control the risk, such as with guards, dust extraction systems or other mechanical aid.
- 4. Isolate the machine, process or area to keep workers clear of the hazard.
- 5. *Train workers* to avoid the risk, such as through the use of Safe Operating Procedures.
- 6. *Issue personal protective equipment* to workers, such as hearing protection, eye protection or safety boots.

Learning activity



See if you can think of one example from your own experience to illustrate each control measure in the hierarchy of controls. For each of the measures shown below, state the hazard first and then the control. The first one is done for you.

Hierarchy	Hazard	Control measure
Eliminate	Asbestos fibres used in fibre cement sheeting and flooring products	Ban asbestos as a component in the manufacture of building products
Substitute		
Engineer		
Isolate		
Train		
PPE		

Assignment 3

Go to the Workbook for this unit to write your answers to the questions shown below. If you prefer to answer the questions electronically, go to the website version and download the Word document template for this assignment.

Carry out a risk assessment in your workplace. You may choose:

- a particular area of the workplace or building site that you'll be working at
- a work process that you regularly undertake or machine you use.

For each of the hazards you identify:

- describe the situations where they occur
- rate the risk of injury or illness from 1 to 3, using the Risk Matrix
- suggest practical control measures that would minimise the risks, in keeping with the risk rating you have given the hazard.

Risks to be assessed:

- 1. Pinch points and crush injuries
- 2. Cuts, punctures or strikes
- 3. Hydraulic or pneumatic leaks
- 4. Electrical hazards
- 5. Manual handling injuries
- 6. Operator controls and isolation problems
- 7. Slips and falls
- 8. Personal protective equipment
- 9. Lighting
- 10. Fatigue management
- 11. Traffic control.

Section

Dealing with emergencies



Overview

Emergencies are situations that are dangerous to life, property or the environment. They may arise from a fire, explosion, accident, or some other incident that occurs without warning.

By their very nature, emergencies are unexpected and catch people by surprise. But if you've already put procedures in place to cope with the incident, you'll be able to take control of the situation in an organised way.

In this section we'll discuss various types of emergencies that you may encounter, either on-site at a client's property or in your own workplace. We'll also describe the general procedure for carrying out an emergency evacuation.



Completing this section



The assignment for this section will test your knowledge of how to deal with emergency situations at work.

Have a look at the *Assignment* on page 56 to see what you'll need to do to complete it.

There are two lessons for this section:

- Emergency evacuations
- On-site fires.

These lessons will provide you with background information that will help you with the assignment.

Emergency evacuations

Most workplaces and large building sites have an evacuation procedure in place, with a designated **Assembly Area** for people to go to. The evacuation procedure and site map are often posted up in various places around the worksite.

If you're at a domestic building site or in a client's home, there probably won't be a formal procedure for carrying out an evacuation.

In these cases, all people on-site should assemble in an open area clear of the building so that everyone can be easily accounted for.



General emergency evacuation procedure

Where there is a site procedure for emergency evacuations, it's normal practice for everyone who comes on-site to be 'inducted' when they arrive for the first time. At the induction session you're given information about the site's safety policies and procedures, including what to do in the event of an emergency.

The procedure shown below is a general guide on how to respond to an emergency if there is no formal procedure in place.

Raising the alarm

If you're the first person to know about the emergency:

- Notify your supervisor or the person in charge immediately, or send another person to tell them.
- 2. If it is safe to do so, try to control the emergency by isolating the power supply, or using the appropriate equipment.
- 3. If safe, remove any people in immediate danger of further injury from the area.
- 4. Follow all directions regarding evacuation of the area from your supervisor or the person in charge.

Evacuation procedure

If you are told to evacuate, or if you hear the emergency evacuation alarm:

- 1. Stop what you are doing and switch off the power in your immediate work area, if possible.
- 2. Take the safest route to the *Emergency Assembly Point*, or the front gate of the site.
- 3. Advise other people along the way to evacuate.
- 4. Ensure that you have been accounted for by your supervisor or the person in charge.
- 5. Wait at the assembly point until directed otherwise by the person in charge. Do not go in search of other people unless given explicit instructions from an authorised person.

Notifying emergency services

If it is your place to call the emergencies services for help, you should dial '000', remain calm, and provide the following information:

- your name
- your location
- location of the emergency
- number of people injured
- types of injuries sustained
- assistance required; such as ambulance or fire brigade
- any hazards that might exist; such as toxic fumes or spilt chemicals
- contact phone number.

Vehicle drivers

If you are driving a vehicle on-site when the emergency alarm sounds, you should:

- pull over to the side of the road or access way
- park the vehicle, making sure it is well clear of any thoroughfare that may be needed for emergency vehicles
- leave the vehicle unlocked, with the keys in the ignition
- report to the Assembly Area.

Learning activity



What arrangements do you have in place for emergency evacuations? (If you work at clients' sites, answer this question in relation to the last jobsite you were at.)

Also describe where you would assemble if you had to evacuate.

On-site fires

Combustible and flammable materials are present everywhere. They include:

- board products used for underlay
- floor covering materials
- timber and sawdust
- cardboard and paper
- plastics
- furniture
- solvents, glues and other chemicals.



There will also be various 'ignition sources' that may set these fuels alight under the right conditions, such as:

- electrical sparks from loose wiring or faulty machinery
- · sparks from welding or grinding activities
- naked flames from matches or cigarette lighters
- smouldering cigarette butts.

Prevention

The two most important prevention measures you can take to avoid the possibility of a fire are:

- maintain good housekeeping
- keep potential ignition sources away from flammable and combustible materials.

This means that you should always try to keep the workplace clean, especially at the end of the day before you knock off, and always make sure that any activities that may cause sparks or flames are carried out well away from areas that contain combustible materials.

Fire fighting equipment

Fire extinguishers and hose reels are the most common equipment kept to fight fires on-site. Fire extinguishers are colour coded and labelled according to their contents.

It's very important to match the correct extinguisher to the type or class of fire. The contents of some extinguishers may be unsuitable, or even dangerous, if used on the

wrong type of fire. The tables below show the different classes of fire and the range of fire extinguishers used to combat these fires.

Classes of fire

Fire classes are categorised according to the type of material that is burning and range from Class A to Class F.

Class	Symbol	Fuels	Examples
A		Ordinary combustible solids	Wood, paper, cloth, plastics, rubber, coal
В		Flammable and combustible liquids	Petrol, oil, paint, thinners, kerosene, alcohol
С		Flammable gases	LPG, butane, acetylene, hydrogen, natural gas
D		Combustible metals	Magnesium, aluminium, sodium or potassium
E		Electrical fires	Computers, switchboards, power-boards
F		Cooking oils and fats	Cooking oils and fats usually found in industrial kitchens

Fire extinguisher colour codes and labels

Colour: Solid red.

Contents: Water.

Label: **Class A fires**; paper, wood, cardboard.

Dangerous if used on cooking oils, fats electrical

fires.

Colour: Red with a black band.

Contents: Carbon dioxide.

Contents: Foam.

Label: Class E fires; electrical.

Colour: Red with a blue band.

Label: Class A and B fires; paper, wood, cardboard,

and flammable and combustible liquids, e.g.

methylated spirits.

Dangerous if used on electrical fires.

Red with a white band. Colour:

Contents: Dry chemical or powder.

Label: Class A, B, C and E fires; most fires except for

oils and fats.

Colour: Red with an oatmeal band.

Contents: Wet chemical.

Class F fires; cooking oils and fats; also paper Label:

and wood.

Dangerous if used on electrical fires.

Colour: Red with a yellow band.

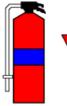
Contents: Vaporising liquid.

Label: Class A and E fires; paper, wood, cardboard

and electrical.







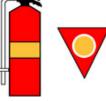
















How to use fire fighting equipment

Fire extinguishers

To use a fire extinguisher:

- 1. pull out the pin
- 2. squeeze the handle while aiming the hose at the fire
- 3. use a sweeping action to spray the substance back and forth across the fire, from front to back and from side to side.



Hose reels

Hose reels use water, and are only designed for Class A fires, that is, fires involving materials such as paper, wood and cardboard. They must never be used on fires involving fats or electrical equipment.



- 1. turn the water on at the reel before unrolling the hose
- 2. unroll the hose, with the assistance of another person if required
- 3. turn the water on at the nozzle.

Fire blankets

Fire blankets are useful for smothering small fires associated with cooking stoves or other high-risk electrical appliances.

To use a fire blanket:

- 1. pull the tabs downwards to remove the blanket
- 2. shake the blanket open, holding onto the tags
- 3. hold the blanket in front of the body to form a heat shield
- 4. if an appliance is on fire place the blanket over the fire and turn off the source of the flame
- 5. if a person's clothes are on fire wrap the blanket around the person and roll them on the ground.





Learning activity



List the types of fire fighting equipment you have access to in your workplace or on-site (including in your vehicle).

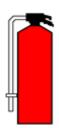
Are there any types of fire you're not properly prepared for? If so, what are they, and what could you do to better prepare yourself.

Assignment 4

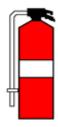
Go to the Workbook for this unit to write your answers to the questions shown below. If you prefer to answer the questions electronically, go to the website version and download the Word document template for this assignment.

Answer the following questions in relation to the emergency evacuation procedure at your own workplace (or alternatively at a building site you have worked at recently):

- 1. Where is the emergency assembly area?
- 2. What is the signal for an emergency evacuation (for example, is it three bursts of the hooter)?
- 3. Briefly describe the procedure that people must follow for an emergency evacuation.
- 4. For each of the fire extinguishers shown below, answer the following questions:
 - What are the contents?
 - What class or classes of fires the extinguisher designed for?
 - Which types of fires is it not suitable for?







Section 5

Hazardous substances & dangerous goods



Overview

What is the difference between hazardous substances and dangerous goods?

Basically, a **hazardous substance** is any substance that can harm your health if you're exposed to it.

A dangerous good, on the other hand, is a substance that presents an immediate danger to people, property or the environment. It includes explosives, flammable liquids and gases, corrosives and toxic substances.



So you can see that many dangerous goods are also classified as hazardous substances.

In this section, we'll look at the hazardous substances and dangerous goods you're likely to come across in the flooring industry. We'll discuss the safety considerations you need to keep in mind when you're using, transporting or storing these products, as well as what to do in the event of a spill.

Completing this section



The assignment for this section will test your knowledge of how to handle hazardous substances and dangerous goods. Have a look at the *Assignment* on page 77 to see what you'll need to do to complete it.

There are six lessons for this section:

- Hazardous substances
- Dangerous goods
- Regulations and codes
- Safety data sheets
- Storage and handling
- Hazardous spills.

These lessons will provide you with background information that will help you with the assignment.

Hazardous substances

Substances are classified as **hazardous** when they have the potential to harm the health of workers who are exposed to them.

The sorts of hazardous substances you're most likely to come across at work include:

- sealants and coating products
- adhesives and glues
- fuels, such as LP gas, petrol and diesel
- acids, such as battery acid or hydrochloric acid
- solvents, such as paint thinners, methylated spirits and mineral turpentine
- board products that contain formaldehyde glue, such as particle board, medium density fibreboard (MDF) and plywood
- cement-based sheet products, such as compressed fibre cement
- cementitious products in a powder form, such as smoothing, patching and levelling compounds.

Exposure

There are three main ways that you can be exposed to a hazardous substance.

- 1. **Inhalation** that is, breathing in airborne dust, vapours or gases.
- 2. **Skin contact** which might cause burns, skin irritation or absorption into your blood stream.
- 3. **Ingestion** by swallowing a chemical, either accidentally or through contamination on your hands when you eat, drink or smoke.

Some products have **exposure standards** set for them. This means that exposure up to a certain level is considered to be low risk, but once you go over that amount you need to take special precautions. This particularly applies to various types of dust that float in the air or skin irritants that can get on your hands.



Health effects

The effects of hazardous substances on your health can be acute or chronic or both.

Acute reactions occur straight away. They include:

- burns from splashing an acid on your skin
- headaches or dizziness from breathing in vapours
- poisoning from absorbing a toxic substance into your blood stream.

Chronic reactions develop over time, and sometimes only become obvious months or even years later. They include:

- over-sensitisation to certain chemicals or dusts, causing asthma attacks or allergic reactions each time you're near the product
- kidney stones or other internal organ damage, due to a build-up of toxins or irritants inside your body
- cancer or other cell damage, caused by exposure to substances that are carcinogenic (cancer causing) or mutagenic (causing mutations that can result in sterility or birth defects in your children).

Learning activity



There are various ways you can be exposed to hazardous substances while you're working.

For each of the types of exposure listed below, name one product that might pose health risks if you were exposed in that way.

Also list the methods you would use to minimise your exposure (such as by wearing particular items of PPE, using extraction systems or implementing other control measures).

Types of exposure:

- Inhalation
- Skin contact
- Ingestion

Dangerous goods

Dangerous goods are substances that pose immediate dangers to people, property or the environment, due to their chemical makeup or properties. These hazards could include explosions, fires, poisoning or corrosive reactions.

The criteria used to determine whether substances are classified as dangerous goods are contained in the **Australian Dangerous Goods Code** (ADG Code).



The ADG Code is based on the United Nations (UN) *Recommendations on the Transport of Dangerous Goods*. This means that it has adopted the UN recommendations for transportation via road or rail, including the use of standardised UN numbers and symbols on placarding signs. However, it also contains a few extra provisions that relate specifically to Australian conditions.

Below are the main UN Hazard Classes and pictograms used to classify dangerous goods.

Pictogram	Class	Description	
EXPLOSIVES 1	1	Explosive Includes TNT, ammunition, rockets, fireworks and other explosive substances listed in the Australian Explosives Code. Contains 6 divisions to classify different blast levels.	
FLAMMABLE GAS 2	2.1	Flammable gas Gas that ignites on contact with an ignition source. Includes acetylene, hydrogen, and propane.	
NON-FLAMMABLE GAS 2	2.2	Non-flammable non-toxic gas Gas that is neither flammable nor poisonous. Includes nitrogen, neon, and carbon dioxide.	

Pictogram	Class	Description
POISON GAS	2.3	Poisonous gas Gas that is liable to cause death or serious injury to human health if inhaled. Includes fluorine, chlorine, and hydrogen cyanide.
FLAMMABLE 3	3	Flammable liquid Liquid that is easily ignited by a source of ignition. Includes petrol, kerosene, diesel, turpentine and paint thinners.
FLAMMABLE SOLID	4.1	Flammable solid Solid substance that is easily ignited and readily combustible. Includes nitrocellulose, magnesium, firelighters and matches.
SPORTANOUSLY COMBUSTIBLE	4.2	Spontaneously combustible solid Solid substance that can ignite spontaneously. Includes aluminium alkyl and white phosphorus.
DANGEROUS RP	4.3	Dangerous when wet Solid substance that emits a flammable gas when wet, or reacts violently with water. Includes sodium, calcium, potassium and calcium carbide.
OXIDIZER 5.1	5.1	Oxidising agent Substance that may not be combustible by itself, but may produce oxygen which increases the risk and intensity of a fire occurring in other materials. Includes ammonium nitrate and hydrogen peroxide.

Pictogram	Class	Description
	5.2	Organic peroxide oxidising agent
ORGANIC PEROXIDE		Organic peroxide, either in liquid or solid form, which may react dangerously with other substances.
5.2		Includes benzoyl peroxides and cumene hydroperoxide.
\wedge		Poison
POISON 6	6.1	Toxic substance which is liable to cause death or serious injury if inhaled, swallowed or absorbed through the skin.
		Includes cyanide and mercuric chloride.
\wedge		Biohazard
INFECTIOUS SUBSTANCE In Call of Insured Of Level Park with Angeler Park with Angeler Section Control Section C	6.2	Infectious substance likely to cause death or injury if swallowed, inhaled or brought into contact with the skin.
0		Includes bacteria, viruses, parasites and fungi.
	7	Radioactive
RADIOACTIVE II		Substance that emits ionizing radiation.
7		Includes uranium and plutonium.
		Corrosive
N. W.	8	Substance that can dissolve living tissue or severely corrode certain metals.
CORROSIVE 8		Includes: acids , such as sulfuric acid and hydrochloric acid, and alkalis , such as potassium hydroxide and sodium hydroxide.
	9	Miscellaneous
		Hazardous substance that does not fall into any of the other categories.
9		Includes asbestos, air-bag inflators and dry ice.

Hazardous and dangerous

There are many products that are classified as both hazardous substances and dangerous goods. One example is solvent-based contact adhesives, which can cause flash fires or explosions if exposed to a flame or other ignition source.

Another is LP gas, which can ignite in the air with a concentration of as little as 2%. Some tradespeople have set off explosions simply by lighting a cigarette near a leaking LPG cylinder that was sitting in the back of their van.

Learning activity



Below are some other formats used to display the symbols that apply to particular types of dangerous goods.

Can you name each of the hazards they refer to? (Note that most of these are shown in the pictograms above, but one of them is new.)













Regulations and codes

Up until recently, when the new Work Health and Safety (WHS) Regulations were introduced by Safe Work Australia, most states and territories had separate regulations for hazardous substances and dangerous goods.

Since 2012, however, the classification system for hazardous substances and dangerous goods has been in a



'transitional period' to allow manufacturers to move across to the *Globally Harmonised System of Classification and Labelling of Chemicals* (GHS). Once this system takes full effect in 2017, all workplace chemicals used in Australia will need to be classified according to the GHS.

The new WHS Regulations bring hazardous substances and dangerous goods into a single framework, using the GHS to classify chemicals that have been identified as hazardous in terms of their:

- physical hazards
- health hazards
- environmental hazards.

Nonetheless, even after the GHS is fully implemented in 2017, the transportation of dangerous goods by road or rail will still need to comply with the ADG Code.



Placarding

The ADG Code requires all dangerous goods being transported or stored in bulk to have certain details provided on a placard called an **Emergency Information Panel**.

This panel is either fixed to the truck or placed outside the storage area.

The placard at right is a typical example of an Emergency Information Panel.



It provides the following details relating to the product:

- Name of substance: the type of substance in the container
- Pictogram and class: the ADG classification for the substance
- UN No: the United Nations substance identification number
- HAZCHEM: the 'hazardous chemical emergency action code', indicating the response that should be provided in the event of a fire or spillage
- Emergency response contact details: showing the number to call and the emergency services required
- **Specialist advice**: providing the product manufacturer's contact details.

Hazchem codes

Hazardous chemical (Hazchem) emergency action codes provide information for the fire brigade and police on how to deal with a fire or spillage. Below is the Hazchem pocket card that appears in the latest edition of the ADG Code (Version 7.3).



Additional Information DRY AGENT Water **must not** be allowed to come into contact with the substance at risk. ALCOHOL RESISTANT FOAM •2 or •3 Alcohol resistant foam is the preferred medium. If not available: If •2 – use Fine Spray or Water Fog If •3 – use Normal Protein Foam Substance can be violently or even explosively reactive, including combustion. Liquid-Tight Chemical Protective Suit with ΒÀ Full FIRE KIT should also be worn for thermal protection if the substance is: Liquid Oxygen Liquefied Toxic Gas (Division 2.3) Toxic Gas with sub-risk 2.1 or 5.1 or Class or sub-risk 3 Division 5.1 PGI with sub-risk 6.1 or 8 carried at temperature > 100 °C May be washed to drain with large quantities of water. Prevent, by any means available, spillage from entering drains or water course. People should be warned to stay indoors with all doors and windows closed, -but evacuation may need to be considered. Consult Control, Police and product expert.

The emergency action code generally contains two or three characters, comprising:

- a fire suppression number from 1 to 4 (sometimes including a dot) indicating which type of fire suppressant should be used
- a safety parameter using at least one letter to indicate which category the chemical falls under in terms of PPE required and how a spill should be handled.

Below are two examples:

3YE 3 – use foam to suppress the fire

Y (with a **V** beside it in the table) – substance reacts violently (V); use breathing apparatus and a fire kit to fight a fire; and contain a spill to prevent the spillage from entering a drain or water course

E – evacuation may be needed

4X 4 – use dry agent to suppress a fire

X – wear a liquid-tight chemical protective suit (LTS) with breathing apparatus to fight a fire; substance does not react violently (no V); and contain a spill to prevent the spillage from entering a drain or water course

Learning activity



Have another look at the Emergency Information Panel on page 66 (under the subheading 'Placarding') and answer the following questions:

What is the name of the substance?

What is its hazard class number, and what does the pictogram refer to?

What is its UN Number?

What is its Hazchem code, and what does this mean in terms of handling a spillage or fire?

Who should you call in the event of an emergency, and what phone number should you dial?

Safety Data Sheets

A Safety Data Sheet (SDS) – previously called a Material Safety Data Sheet (MSDS) – is a document that manufacturers and suppliers are required to prepare for each product they supply that contains hazardous chemicals.

The SDS provides information on:

- the identity of the chemical
- acute and chronic health hazards
- safe handling and storage procedures
- emergency procedures
- disposal processes and environmental care issues.

SDSs are progressively replacing MSDSs as the 'transitional period' in the classification of hazardous chemicals continues to elapse. The only differences between the two documents is that:

- Safety Data Sheets use the new GHS classifications (described in the previous lesson)
- Material Safety Data Sheets use the old hazardous substances and dangerous goods classifications.

You shouldn't have any trouble finding an SDS or MSDS for the hazardous chemicals you use at work, because your own workplace is required to have a copy on file for every hazardous product kept on-site. These should be in an accessible place where workers can go to them at any time.

You'll also find a brief summary of the main points from the SDS or MSDS on the side of the product container or packet itself, together with a symbol showing the Australian Dangerous Goods (ADG) classification for the substance.

On the following pages you will find an excerpt from the MSDS for Ardex K15 smoothing compound. You can access the original document from the following page of the Ardex Australia website, under the link 'Ardex K15 MSDS':

http://www.ardexaustralia.com/products/floor-levelling/ardex-k-15



ARDEX K15

Chemwatch Independent Material Safety Data Sheet

Issue Date: 28-Sep-2012

A317LP(cs)

CHEMWATCH 4712-45 Version No:7.1.1.1 CD 2012/3 Page 1 of 14

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICA TION

PRODUCT NAME

ARDEX K15

PRODUCTCUSEng to manufacturer's directions.

SUPPLIER

Company: Ardex Australia Pty Ltd Address:

20 Powers Road Seven Hills NSW, 2147 Australia

Telephone: 1800 224 070

Emergency Tel: 1800 224 070 (Mon- Fri, 9am- 5pm)

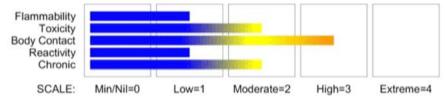
Fax: +61 2 9838 7817

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG

CHEMWATCH HAZARD RATINGS



RISK

Risk Codes Risk Phrases

R37/38 • Irritating to respiratory system and skin.
R41 • Risk of serious damage to eyes.

R66 • Repeated exposure may cause skin dryness and cracking.

SAFETY

Safety Codes
S22
Do not breathe dust.
Avoid contact with skin.
Avoid contact with eyes.
Wear suitable gloves.
Wear eye/face protection.

To clean the floor and all objects contaminated by this material, use water

and detergent.

In case of contact with eyes, rinse with plenty of water and contact Doctor or

Poisons Information Centre.

If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre. (show

continued...

ARDEX K15

Chemwatch Independent Material Safety Data Sheet Issue Date: 28-Sep-2012 A317LP(cs)

CHEMWATCH 4712-45 Version No:7.1.1.1 CD 2012/3 Page 2 of 14 Section 2 - HAZARDS IDENTIFICATION

this container or label).

Section 3 - COMPOSITION / INFORMATION ON INGREDIENT S		
NAME	CAS RN	%
cement, as		30-60
portland cement	65997-15-1	
graded sand	14808-60-7.	30-60
limestone	1317-65-3	30-60
ethylene/ vinyl acetate copolymer	24937-78-8	10-30

Section 4 - FIRST AID MEASURES

SWALLOWED

- · Immediately give a glass of water.
- · First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYEhis product comes in contact with the eyes:

- · Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- · Transport to hospital or doctor without delay.
- · Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKINkin contact occurs:

- · Immediately remove all contaminated clothing, including footwear.
- · Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

In case of burns:

- Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth.
- DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury.
- DO NOT break blister or remove solidified material.
- Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain.
- · For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth.
- DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances.
- · Water may be given in small quantities if the person is conscious.
- · Alcohol is not to be given under any circumstances.
- · Reassure
- · Treat for shock by keeping the person warm and in a lying position.
- Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.

INHALED

- · If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

continued...

Learning activity



Choose one hazardous product you use at work and get the container or bag that it comes in. Also obtain a copy of its SDS or MSDS.

Answer the following questions.

What is the name of the product?

Where is the SDS kept?

What types of information are shown on the packaging that are also contained in the SDS? (Name the subheadings or topics that double up.)

What types of information are not shown on the product packaging but are in the SDS?

Storage and handling

Hazardous substances and dangerous goods need to be stored and handled correctly, often under controlled conditions.

The SDS for each product will set out the requirements and any special precautions that must be observed.

Below are some of the issues you must take into account when storing or handling these products.



Labelling and packaging

Always make sure a product is correctly labelled before you put it on the shelf or in a storage area.



Obviously, if it's still in its original packaging it will be properly labelled. But if you've poured the product into another container, or saved some left-overs for another job, you should always write the name of the product on the new bottle or packet.

You also need to make sure that the new container is suitable for the product – that is, made of the right materials to avoid chemical reactions, the right shape to avoid spillages, able to be sealed tight if necessary, and so on.

Check that you still have an SDS for the product on hand, even if you are no longer using the original container that the product came in.

Workers should be able to access the SDS easily at any time, especially if there is an incident on-site that demands a quick response.

If you come across a container that isn't properly labelled, take it straight to your supervisor and ask them to identify the substance. This will allow them to either write the correct name on the container or dispose of it safely.

Segregation

Some products can cause chemical reactions with other substances if they come into contact with each other, or give off dangerous fumes or explosive gases under certain conditions.

The SDS for each product will provide advice on how far away it must be kept from incompatible products and what sort of atmospheric conditions need to be maintained. The ADG Code also provides information on which dangerous goods need to be segregated from each other.

Storage and handling conditions

Some products need to be stored under cool, dry conditions. There are also maximum and minimum temperatures that apply to mixing or using certain chemicals. The SDS will specify these requirements.

Below are some general storage and handling principles:

- keep packages and containers secure and firmly sealed when they're not being used, so that they can't spill, leak or give off vapours
- check on dangerous goods regularly to make sure there are no leakages and that the atmospheric conditions are being maintained, such as correct temperature and ventilation
- if you need to decant or transfer a chemical from one container to another, do it in a suitable area, with a spill kit nearby, and wear the correct PPE
- make sure ignition sources are kept well away from flammable or combustible dangerous goods

 including sparks from grinders or welders,
 flames from cigarette lighters and oxy torches,
 and any other potential source of a spark or
 flame



 maintain good ventilation around products that require it, especially when there is the danger of a build-up of fumes or gases.

Hazardous chemical register

Under WHS legislation all workplaces, including construction sites, must keep an upto-date register of the hazardous chemicals being used and stored, together with a current SDS or MSDS for each chemical.

Below is an example of a typical template used for a hazardous chemical register.

Name of substance	Location	SDS/MSDS date	GHS or Dangerous Goods class	Maximum amount stored
Mineral Turpentine	Storage room	2014	Class 3: Flammable liquid	20 litre container
LP gas	Storage room	2015	Class 2: Flammable gas	15 kg cylinder

Learning activity



Go to the hazardous chemicals storage area at your workplace.

Have a look at the hazardous chemicals register. If you don't know where it is, ask your supervisor.

Answer the following questions.

Is the register set out like the sample template shown above? If not, what extra columns are there?

Is there an SDS or MSDS for every dangerous or hazardous substance you have onsite (or are carrying in your vehicle)? Where are these documents held?

Hazardous spills

Spills can be a real problem when they involve a hazardous substance. They should always be cleaned up straight away, no matter how small they are.

Response for a small scale spill

The general response for a small scale spill is:

- 1. Stop the source of the spill straight away, if it's safe to do so.
- 2. Contain the spill, using the materials in a spill kit, if available, or by using sawdust or some other absorbent substance.
- 3. Clean up the spill, in accordance with the Material Safety Data Sheet (MSDS).
- 4. Store the clean-up waste in a sealed container.



If a spill occurs that might harm the environment, you must tell the EPA or local council as soon as you become aware of it.

For serious spills, or where there is any doubt about the safety of the situation, contact the Fire Brigade on 000.

Learning activity



Choose an SDS or MSDS for a hazardous liquid that you use or store at work and answer the following questions:

What is the name of the product?

What is the product used for?

What is the procedure for dealing with a spill?



Assignment 5

Go to the Workbook for this unit to write your answers to the questions shown below. If you prefer to answer the questions electronically, go to the website version and download the Word document template for this assignment.

Choose two hazardous products you commonly use at work. For each product, look up the SDS or MSDS to answer the questions below.

- What is the name of the product?
- What is the product used for?
- Under what conditions should the product be stored?
- What PPE is required when using the product?
- What other safety measures apply to using the product?
- What is the procedure for disposing of the product?

Practical demonstration

In this unit we have provided background material to cover the following three competencies:

MSMWHS200: Work safely

MSFFL3002: Establish and maintain a safe flooring technology work environment

TLID2003: Handle dangerous goods/hazardous substances

The checklists below set out the sorts of things your trainer will be looking for when you undertake the practical demonstrations for this unit. The performance evidence for the individual competencies are listed separately below.

Make sure you talk to your trainer or supervisor about any of the details that you don't understand, or aren't ready to demonstrate, before the assessment event is organised. This will give you time to get the hang of the tasks you will need to perform, so that you'll feel more confident when the time comes to be assessed.

When you are able to tick all of the YES boxes below you will be ready to carry out the practical demonstration component of this unit.

MSMWHS200: Work safely

General performance evidence	
1. Identify hazards	
 2. Follow procedures to: assess risks associated with the hazards identify and apply standard controls check that controls are in place and operational select and use personal protective equipment (PPE) 	
3. Identify and interpret signs and symbols, including emergency alarms	.
4. Correctly handle and store items/materials relevant to job	
5. Interpret and apply relevant material safety data sheets (MSDS)	

MSFFL3002: Establish and maintain a safe flooring technology work environment

Specific performance evidence	YES
Complete at least one formal risk assessment, including the identification and implementation of suitable control measures	

General performance evidence		YES
1.	Identify and comply with WHS laws, regulations, company policies and procedures	
2.	Read and interpret instructions and plans relating to work task processes	
3.	Identify the hazards associated with the tools, equipment, flooring materials and adhesives being used being used	
4.	Identify hazards in the work area and assess the risks of injury, illness or incident	
5.	Identify and implement control measures to minimise the risks	
6.	Advise relevant personnel of the control measures that have been implemented	

TLID2003: Handle dangerous goods/hazardous substances

Ge	neral performance evidence	YES
1.	Communicating and working effectively with others	
2.	Completing relevant documentation	
3.	Determining required permits	
4.	Estimating weight and dimensions of load and any special requirements	
5.	Identifying and assessing handling and storage precautions and requirements for dangerous goods/hazardous substances	
6.	Identifying and selecting safety requirements for handling dangerous goods/hazardous substances	
7.	Identifying containers and goods coding, markings and emergency information panels for mode of transport storage selected	
8.	Identifying dangerous goods/hazardous substances using labels, International Maritime Dangerous Goods (IMDG) Code markings, HAZCHEM signs and other relevant identification criteria	
9.	Identifying job and site hazards, and planning work to minimise risks	
10.	Implementing contingency plans	
11.	Maintaining workplace records and documentation	
12.	Modifying activities depending on operational contingencies, risk situations and environments	
13.	Monitoring and prioritising work activities in terms of planned schedule, predicting consequences and identifying improvements	
14.	Operating and adapting to differences in equipment in accordance with standard operating procedures	
15.	Operating electronic communications equipment to required protocol	
16.	Reading, interpreting and following relevant instructions, procedures, regulations, information and signs	
17.	Recognising hazards and applying precautions and required action to minimise, control or eliminate recognised hazards	

18.	Reporting and/or rectifying identified problems, faults or malfunctions promptly, in accordance with regulatory requirements and workplace procedures	
19.	Selecting and using required personal protective equipment (PPE) conforming to industry and work health and safety (WHS)/occupational health and safety (OHS) standards	
20.	Selecting appropriate equipment and work systems including PPE	
21.	Working systematically with required attention to detail without injury to self or others, or damage to goods or equipment	